

# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

### Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

#### Benchmark Holdings, LLC

2710 West 5th Avenue, Eugene, OR 97402

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated Insert April 2017):

### Chemical, Environmental, Dimensional and Mechanical Testing (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084 Initial Accreditation Date: Issue Date: Expiration Date:

June 20, 2024 June 20, 2024 November 30, 2024

Guilo 20, 2021 1000000000, 2021

Revision Date: Accreditation No.: Certificate No.:

August 30, 2024 127148 L24-461-R1

Extension Date:
March 31, 2025

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <a href="www.pjlabs.com">www.pjlabs.com</a>



### Certificate of Accreditation: Supplement

# **Benchmark Holdings, LLC** 2710 West 5th Avenue, Eugene, OR 97402

2710 West 5th Avenue, Eugene, OR 97402 Contact Name: Mr. Chris Battin Phone: 541-484-9212

	T		nted to the facility to perf		
FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS, OR PRODUCTS TESTED	COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED
F1, F2	Dimensional FO	Particleboard	Panel dimensions (length and width)	ANSI A208.1	Tape measure
F1, F2			Panel Thickness		Micrometer or Caliper
F1, F2			Panel squareness		Tape measure
F1, F2			Edge straightness		Straight edge
F1, F2	Mechanical FO		Moisture content		Oven-dry moisture content
F1, F2			Linear expansion		Determination of linear expansion between 50% and 80% relative humidity according to ASTM D1037: Section 24 and notes 48 through 51
F1, F2			Thickness swell	37	Determination of thickness swelling after exposure to a single, continuous 24-hour submersion in water according to ASTM D1037: Section 23
F1, F2			Durability of exterior glue bonding system		Determination of residual modulus of rupture (MOR) according to ASTM D1037: Section 9 after accelerated aging according to ASTM D1037: Section 7
F1, F2			Internal bond		Determination of internal bond (tension perpendicular to surface) according to ASTM D1037: Section 11
F1, F2		fi .	Modulus of rupture		Determination of MOR
			and modulus of elasticity (MOE)		and/or MOE according to ASTM D1037: Section 9
F1, F2			Hardness		Determination of hardness according to ASTM D1037: Section 17
F1, F2			Face screw-holding capacity		Determination of face-screw holding capacity according to ASTM D1037: Section 16 and Notes 34 and 35, and
F1, F2			Edge screw holding capacity		ANSI A208.1 section 4.3.8  Determination of edge-screw holding capacity according to ASTM D1037: Section 16 and Notes 34 through 36, and ANSI A208.1 section 4.3.9
F1, F2			Concentrated loading		Universal Test Machine - Compression



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		TESTED	FARAMETER TESTED		
F1, F2	Environmental,	Particleboard	Formaldehyde emissions	ANSI A208.1	Testing and certification
	Chemical FO				according to 40 CFR Part
					770 (EPA TSCA Title VI),
					CARB ATCM 93120, and/or
F1 F2	D: 1 FO	16 11 5	5 111	131G1 1200 2	CANFER, as applicable.
F1, F2	Dimensional FO	Medium Density Fiberboard /	Panel dimensions (length and width)	ANSI A208.2	Tape measure
F1, F2		Basic Hardboard	Panel Thickness		Micrometer or Caliper
F1, F2			Panel squareness		Tape measure
F1, F2			Edge straightness		Straight edge
F1, F2	Mechanical FO		Moisture content		Oven-dry moisture content
F1, F2			Linear expansion		Determination of linear
					expansion between 50% and
					80% relative humidity
					according to ASTM D1037:
					Section 24 and notes 48 through 51
F1, F2			Thickness swell		Determination of thickness
11,12		/	THICKIESS SWEII		swelling after exposure to a
					single, continuous 24-hour
					submersion in water
		/			according to ASTM D1037:
					Section 23
F1, F2			Reduced thickness swell		Determination of thickness
		A			swelling after exposure to a
					single, continuous 24-hour submersion in water
					according to ASTM D1037:
		é .			Section 23
F1, F2	4		Advanced bond integrity		Determination of residual
					modulus of rupture (MOR)
					according to the provisions of
					ASTM D1037: Section 9
					after accelerated aging
					according to ASTM D1037:
F1, F2			Modulus of rupture and	1	Section 7 Determination of MOR
$\Gamma^1, \Gamma^2$			modulus of elasticity		and/or MOE according to
			(MOE)		ASTM D1037: Section 9 or
			/		Section 33
F1, F2			Internal bond		Determination of internal
					bond (tension perpendicular
					to surface) according to
					ASTM D1037: Section 11 or
					Section 35



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F1, F2	Mechanical FO	Medium Density Fiberboard / Basic Hardboard	Face screw-holding capacity	ANSI A208.2	Determination of face-screw holding capacity according to ASTM D1037: Section 16 and Notes 34 and 35, and ANSI A208.2 section 4.3.8
F1, F2			Edge screw holding capacity		Determination of edge-screw holding capacity according to ASTM D1037: Section 16 and Notes 34 through 36, and ANSI A208.2 section 4.3.9
F1, F2	Environmental, Chemical <sup>FO</sup>		Formaldehyde emissions		Testing and certification according to 40 CFR Part 770 (EPA TSCA Title VI), CARB ATCM 93120, and/or CANFER, as applicable.
F1, F2	Dimensional FO	Plywood	Panel dimensions (length, and width)	ANSI/HPVA HP-1	Tape measure
F1, F2			Panel thickness	··· //	Micrometer or Caliper
F1, F2			Panel squareness		Tape measure
F1, F2			Panel straightness		Straight edge
F1, F2	Non- destructive FO		Veneer and panel grade/ appearance/ construction	X >	Visual evaluation
F1, F2	Mechanical FO		Dry shear test	37-0	Determination of adhesive bond shear strength by tension loading
F1, F2			Cyclic-boil shear test		Determination of adhesive bond shear strength by tension loading after cyclic boiling and drying
F1, F2			Two-cycle boil test		Visual evaluation of adhesive bond delamination after cyclic boiling and drying
F1, F2			Three-cycle soak test		Visual evaluation of adhesive bond delamination after cyclic submersion in water and drying
F1, F2			Moisture content		Oven-dry moisture content
F1, F2	Environmental, Chemical <sup>FO</sup>		Formaldehyde emissions		Testing and certification according to the provisions of 40 CFR Part 770 (EPA TSCA Title VI), CARB ATCM 93120, and/or CANFER, as applicable.



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F1, F2	Mechanical FO	Steels, stainless	Tension	ASTM A370	Universal Test Machine -
		steels, and			Tension
F1, F2		related alloys	Bend		Universal Test Machine -
					Compression
F1, F2			Hardness - Brinell		N/A: Not in scope
F1, F2			Hardness - Rockwell		Hardness testing according to
					ASTM E18 using a Rockwell
					Hardness Tester - A, B, and C
					Scales only
F1, F2			Hardness - Portable		N/A: Not in scope
F1, F2			Impact		
F1, F2		Deformed steel	Tensile test	ASTM A970/	Universal Test Machine -
		reinforcing bars		A970M	Tension
F1, F2		in cut lengths,	Bend test		Universal Test Machine -
		with a head			Compression
		attached to one			
		or both ends, for concrete			
		reinforcement			
F1, F2		Mechanically	Monotonic tension test	ASTM A1034	Universal Test Machine -
11,12		spliced steel	Wildligtonic tension test	11011111001	Tension
F1, F2		reinforcing bars	Monotonic compression		Universal Test Machine -
			test		Compression
F1, F2			Cyclic load test		Universal Test Machine -
					Tension and/or Compression
F1, F2			High-cycle fatigue test		Universal Test Machine -
					Tension
F1, F2			Slip test		Universal Test Machine -
E1 E2		A	Dicc (111		Tension
F1, F2			Differential elongation test		Universal Test Machine - Tension and/or Compression
F1, F2			Low-temperature test		Universal Test Machine -
11,12			20W temperature test		Tension and/or Compression
					after low temperature
					conditioning
F1, F2	Non-	Lumber / Wood-	Record of Heartwood and	ASTM D143	Visual evaluation
	destructive FO	based products	Sapwood		
F1, F2	Mechanical FO		Static bending		Universal Test Machine -
F1, F2			Compression parallel to		Compression
			grain		
F1, F2			Impact bending		N/A: Not in Scope
F1, F2			Toughness		



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F1, F2	Mechanical FO	Lumber / Wood-	Compression perpendicular	ASTM D143	Universal Test Machine -
		based products	to grain		Compression
F1, F2			Hardness		
F1, F2			Shear parallel to grain		
F1, F2			Cleavage		Universal Test Machine -
F1, F2			Tension parallel to grain		Tension
F1, F2			Tension perpendicular to		
E1 E2			grain Nail withdrawal		
F1, F2					D
F1, F2			Specific gravity and shrinkage in volume		Determination of specific gravity according to ASTM
			sii iiikage iii volume		D2395
					Determination of volumetric
					shrinkage after drying using
					volume by water immersion
F1 F2			B.F.I. II.		methods
F1, F2			Radial and tangential shrinkage		Determination of radial and/or tangential shrinkage after
			Silinikage		drying using length
					measurement methods
F1, F2			Moisture determination	X	Oven-dry moisture content
F1, F2			Flexure	ASTM D198	Universal Test Machine -
F1, F2			Compression parallel to		Compression
F1, F2			grain (Short Specimen) Compression parallel to		
$\Gamma_1, \Gamma_2$			grain (Long Specimen)		
F1, F2			Tension		Universal Test Machine -
		A			Tension
F1, F2			Torsion		Universal Test Machine -
F1 F2		W ID I /	CI	A CITINA DOOF	Compression
F1, F2		Wood Products / Adhesives	Shear strength Wood fiber failure	ASTM D905	Universal Test Machine - Compression
		Auliesives	wood fiber fallure		Visual Evaluation
F1, F2		Dried films of	Coating thickness	ASTM D1005	Procedure A: Stationary
,		paint, varnish,	6		micrometer for measuring
		lacquer and			coatings applied to plane rigid
F4 - F2		related products			surfaces
F1, F2					Procedure B: Stationary
					micrometer for measuring free films
F1, F2					Procedure C: Hand-held
,					micrometer for measuring
					coatings applied to plane rigid
					surfaces



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ELEV	FIELD		s granted to the facility to perfo COMPONENT,	SPECIFICATION	TECHNOLOGY OR TECHNIQUE USED
FLEX CODE	OF TEST	ITEMS, MATERIALS,	CHARACTERISTIC,	OR	TECHNOLOGY OR TECHNIQUE USED
0022		OR PRODUCTS TESTED	PARAMETER TESTED	STANDARD METHOD	
F1, F2	Mechanical FO	Dried films of	Coating thickness	ASTM D1005	Procedure D: Hand-held
		paint, varnish,			micrometer for measuring free
		lacquer and			films
		related			
F1 F2		products	26.1	A CITE A D 1007	
F1, F2		Wood-Based Fiber and	Moisture content	ASTM D1037	Oven-dry moisture content
F1, F2		Particle Panels	Accelerated aging		Cyclic aging pre-treatment by
		1 article 1 anels			water immersion, steaming,
					freezing, and heating followed by
					post aging conditioning and mechanical testing
F1, F2	Dimensional FO		Dimensions/Size		Tape Measure
11,12	Dimensional		Difficustons/ Stze		Caliper
					Micrometer
F1, F2	Mechanical FO		Specific Gravity		Volume by Measurement
F1, F2	Non-		Surface Finish		Visual evaluation
	destructive FO			<b>2</b> / )	
F1, F2	Mechanical FO		Static Bending		Universal Test Machine -
F1, F2			Tension parallel to surface		Compression Universal Test Machine - Tension
					Universal Test Machine - Tension
F1, F2			Tension perpendicular to surface	X	
F1, F2			Compression parallel to		Universal Test Machine -
			surface		Compression (method C only)
F1, F2			Lateral nail resistance`		Universal Test Machine - Tension
F1, F2			Nail withdrawal		
F1, F2			Nail head pull through		
F1, F2		A	Direct screw withdrawal		
F1, F2			Hardness		Universal Test Machine –
					Compression
F1, F2			Hardness modulus		Universal Test Machine -
F1, F2			Shear in the plane of the		Compression
F1, F2			panel Glue line shear (block		
$\Gamma_1, \Gamma_2$			type)		
F1, F2			Falling ball impact		Falling ball impact apparatus
F1, F2			Abrasion resistance by the		N/A: Not in scope
			U.S. Navy Wear Tester		_



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CODE	OF TEST	OR PRODUCTS TESTED	CHARACTERISTIC, PARAMETER TESTED	STANDARD METHOD	TECHNIQUE USED
F1, F2	Mechanical FO	Wood-Based Fiber and	Water	ASTM D1037	Determination of water
		Particle Panels	Absorption/Thickness		absorption/ thickness
			Swelling		swelling using a
					micrometer or caliper after
					exposure to either:
					• 2-plus 22-hour
					submersion in water
					• Single, continuous 24-
E1 E2			Linear Francisco suith		hour submersion in water  Determination of linear
F1, F2			Linear Expansion with		
			change in moisture content		expansion using dial gage
			content		comparator after exposure from 50% to 90% relative
					humidity
F1, F2			Interlaminar shear		Universal Test Machine -
1 - 1, 1 2					Compression loaded by
					plates
F1, F2			Edgewise shear		Universal Test Machine -
					Compression loaded by
					rails
F1, F2			Compression-shear		Universal Test Machine -
					Compression loaded by
					axial loading
F1, F2			Thickness - hardboard		Micrometer
F1, F2			Modulus of rupture -		Universal Test Machine -
F1 F2			hardboard		Compression
F1, F2		A	Tension parallel to surface - hardboard		Universal Test Machine - Tension
F1, F2			Tension perpendicular		Tension
,			to surface - hardboard		
F1, F2			Water		Determination of water
			absorption/thickness		absorption/ thickness
			swelling - hardboard		swelling using a
					micrometer or caliper after
					a single, continuous 24-
E1 E2			36.		hour submersion in water
F1, F2			Moisture content - hardboard		Oven-dry moisture content
F1, F2			Specific gravity -		Volume by measurement
E1 E2		Structural laminated	hardboard	ACTM D1101	Ducture store and h
F1, F2		wood members	Adhesive joint	ASTM D1101	Pretreatment by vacuum/pressure cycling
		wood members	integrity		and drying followed by
					visual evaluation and
					measurement of adhesive
					joint delamination
		l	L		1.3



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F1, F2	Mechanical FO	Wood and Wood- Based Products	Ash in wood	ASTM D1102	Evaluation of residual ash in wood after dry oxidation at 580°C to 600°C
F1, F2		Wood Products / Fasteners	Fastener withdrawal strength	ASTM D1761	Universal Test Machine - Tension
F1, F2		Wood / Wood	Moisture	ASTM D2395	Oven-Dry Moisture Content
F1, F2		Products	Density		Volume by Measurement
F1, F2			Specific Gravity		Volume by Water Immersion Volume by Flotation Tube Forstner Bit
					Increment Core Chips Full Size Members
F1, F2		Adhesives or	Resistance to shear by	ASTM D2559	Full-Size Members Universal Test Machine -
1.1,1.2		adhesive-bonded	compression loading	AS I W D 2 3 3 9	Compression
F1, F2		wood materials,	Resistance to		N/A: Not in scope
11,12		including treated	delamination during		Twith rise in scope
		wood	accelerated exposure	7 / /	
F1, F2			Resistance to creep		
,			under static loading		
F1, F2		Plywood / Wood- Based Panel	Planar shear loaded by plates	ASTM D2718 Method A	Universal Test Machine - Compression
F1, F2		Products	Planar shear induced by five-point bending	ASTM D2718 Method B	
F1, F2			Center point flexure	ASTM D3043	Universal Test Machine -
11,12			test	Method A	Compression
F1, F2			Two-point flexure test	ASTM D3043 Method B	
F1, F2			Large panel bending	ASTM D3043	QL3 Machine - Midordinate
			stiffness and strength	Method C	Deflection
F1, F2			Flexure test for quality assurance	ASTM D3043 Method D	Universal Test Machine – Compression
F1, F2		Painted, varnished, lacquered, or other coated products	Coating adhesion	ASTM D3359	Visual evaluation of coating adhesion using either the X-cut or crosshatch method
F1, F2		_	Wear resistance	ASTM D4060	Evaluation of coating wear resistance using Taber rotary abrader
F1, F2		Wood / Wood Products	Moisture content	ASTM D4442	Oven-Dry Moisture Content
F1, F2		Finger-jointed lumber and related wood products	Adhesive bond performance of finger-jointed wood products	ASTM D4688	Measurement of finger joint strength and visual evaluation of wood fiber failure after tension loading, with or without pre-treatment



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F1, F2	Mechanical FO	Stress-graded	Bending edgewise	ASTM D4761	Universal Test Machine -
F1, F2		lumber and other wood-	Bending flat-wise - center point loading		Compression
F1, F2		based structural	Bending flat-wise - third-point loading		
F1, F2		materials	Axial strength in tension		Universal Test Machine - Tension
F1, F2			Axial strength in compression		Universal Test Machine - Compression
F1, F2		Prefabricated	Shear capacity qualification	ASTM D5055	Universal Test Machine
F1, F2		wood I-joists	Reaction capacity qualification		Compression
F1, F2			Moment capacity qualification		Universal Test Machine - Compression and tension
F1, F2			End joint qualification		Universal Test Machine - Tension
F1, F2			Stiffness capacity qualification		Universal Test Machine Compression
F1, F2	Non-	Plywood /	Treatment	ASTM D5516	Fire retardant pressure
	destructive O	Wood-Based		Section 6.2	treatment (witness basis only)
F1, F2		Panel Products	Post-Treatment Drying	ASTM D5516 Section 6.3	Kiln drying (witness basis only)
F1, F2	Mechanical FO		Flexure Test	ASTM D5516	Universal Test Machine -
11,12	11202111111			Section 6.4, 6.5 and 7	Compression
F1, F2		Joist hangers and similar	Allowable loads of joist hangers for wood materials	ASTM D7147	Universal Test Machine - Compression
F1, F2		products	Allowable loads of joist hangers for concrete or		N/A: Not in scope
			masonry materials		
F1, F2			Tensile testing of steel used to produce joist hangers		Evaluation of tensile strength according to ASTM E8/E8M
F1, F2			Fastener bending yield strength		Evaluation of fastener bending yield strength according to ASTM F1575 (excluding bolts tested according to ASTM F606/F606M)
F1, F2		Metallic materials	Tension testing including yield strength, yield point elongation, tensile strength, elongation, and reduction of area	ASTM E8	Universal Test Machine – Tension
F1, F2			Rockwell hardness	ASTM E18	Rockwell Hardness Tester - A, B, and C Scales only



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Accreditation is granted to the facility to perform the following testing:

TESTED METHOD	
	e Load Apparatus
Based Panel (witness base	
	d Apparatus (witness
7/	Load Apparatus -
	(witness basis only)
	Load Apparatus -
	tness basis only)
	d Load Apparatus
(witness base	
	d Apparatus (witness
basis only)  Problem Lord (dry)  Problem Lord (dry)	ad Amanatus
	ad Apparatus
F1, F2 Racking Load (wet) Wetting room	
F1, F2 Plywood / Wood- Concentrated static load ASTM E661 QL2 Machin	ad Apparatus
F1, F2   Based Panel   Concentrated impact   load	
	est Machine -
similar fasteners Compression	
F1, F2 Veneer plywood / Adhesive bond quality BS EN 314-1 Test specime	en pre-treatment
	measurement of
Laminboard / adhesive bor	nd shear strength by
	ling to failure and/or ation of residual wood
products visual evalua fiber failure	
	oisture content
F1, F2 based panel Density BS EN 323 Scale / balan	
products / Other Volume by I	Measurement
	ting and trimming
	Mathematical
expression of test Calculation	
F1, F2 Non- results Sampling and analysis BS EN 326-2 Sampling an	ad analysis by attaibutes
	nd analysis by attributes analysis by variables
and factory production	ia analysis by variables
control	
F1, F2 Mechanical FO Joist hangers and Direct load capacity ICC-ES AC Evaluation a	according to ASTM
similar products tests 13, Section 3.0 D7147	
	according to ASTM
	ICC-ES AC 13,
F1, F2testingAppendix ATorsional momentEvaluation a	according to ASTM
ri, F2   Torsional moment   Evaluation a capacity test   D7147 or AS	_
	est Machine -
hurricane ties Compression	

This supplement is in conjunction with certificate #L24-461-R1

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F1, F2	Mechanical FO	Mechanically	Type 1, Type 2, and	ICC-ES AC 133,	Monotonic tension, compression,
		spliced steel	Type 2HS Splices	Section 4.0	and cyclic tension/ compression
		reinforcing			tests according to ASTM A370 and
F1 F2		bars	G 11	100 70 100 10	ICC-ES AC 133 section 4
F1, F2		Headed deformed bars	Cyclic tension	ICC-ES AC 347,	Cyclic tension followed by
		deformed bars	followed by monotonic tension	Section 4.0	monotonic tension according to ASTM A370
F1, F2			Bend test of welded	-	Bend testing according to ASTM
			headed products		A970
F1, F2			Heat rigidity		Evaluation of residual deformation
			_		using either engineering analysis or by tension loading
F1, F2		Painted,	Coating adhesion	ISO 2409	Visual evaluation of coating
		varnished,			adhesion using the crosshatch
		lacquered, or			cutting method
F1, F2		other coated	Coating thickness	ISO 2808, Section	Micrometer, dial comparator, or dial
		products		5.2.4 and	indicator
				5.2.4.1.1.2	Stationary base
					Chemical or mechanical means to remove coatings or films
F1, F2		Laminate	Thickness swell	NALFA LF-01,	Evaluation of thickness swelling
11,12		flooring	THICKNESS SWCII	Section 3.2	using a micrometer before and after
					submersion in water
F1, F2			Wear resistance	NALFA LF-01,	Evaluation of wear resistance of
				Section 3.7	coatings and/or high-pressure
					decorative laminates using a Taber
F1 F2			T 111 1	XXX X X X X X X X X X X X X X X X X X	rotary abrader
F1, F2			Formaldehyde	NALFA LF-01,	Testing and certification according
			emissions	Section 3.11	to 40 CFR Part 770 (EPA TSCA Title VI), CARB ATCM 93120,
					and/or CANFER, as applicable.
F1, F2	Dimensional FO	Plywood	Panel dimensions	United States	Tape measure
,		J 2 2 2	(length and width)	Department	
F1, F2			Panel thickness	of Commerce	Micrometer
F1, F2			Panel squareness	Product Standard PS-1	Tape measure
F1, F2			Panel straightness	(Sections 5.7,	Straight edge
F1, F2	Non- destructive FO		Panel	5.8.6, 5.8.7, 5.9,	Visual evaluation
F1, F2	Mechanical FO		grade/appearance Bond performance -	5.10, 5.11, and 6.0)	Visual evaluation of wood fiber
1.1, 52	ivicciiailicai		vacuum/pressure test		failure after vacuum/pressure pre-
			vacuum/pressure test		treatment followed by shear testing
F1, F2			Bond performance -	1	Visual evaluation of wood fiber
,			boiling test		failure after boiling pre-treatment
					followed by shear testing



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	T		s granted to the facility to		sting:
FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS, OR PRODUCTS TESTED	COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED
F1, F2	Mechanical FO	Plywood	Bond performance -	United States	Visual evaluation of adhesive
		•	heat performance test	Department	bond performance after exposure
			_	of Commerce	to open flame
F1, F2			Moisture content	Product	Oven-dry moisture content
F1, F2			Scarf and finger joint	Standard PS-1	Universal test machine - Tension
			strength	(Sections 5.7, 5.8.6,	
F1, F2			Scarf joint bond performance	5.8.7, 5.9, 5.10, 5.11, and 6.0)	Visual evaluation of scarf joint wood fiber failure after vacuum/pressure and boiling pre- treatments followed by shear testing
F1, F2			Finger joint bond		Visual evaluation of finger joint
			performance		bond performance using a wedge
					or chisel after vacuum/ pressure
					and boiling pre-treatments
F1, F2			Concentrated static load		QL2 machine
F1, F2			Concentrated impact	7	
			load		
F1, F2			Uniform load		Uniform load machine
F1, F2			Large panel bending		QL3 Machine - Midordinate
			stiffness and strength	X	Deflection
F1, F2			Planar shear strength		Universal test machine -
			loaded by plates		Compression loaded by plates
F1, F2			Planar shear strength		Universal test machine -
			loaded by five-point		Compression loaded by 5-point
			bending		bend
F1, F2			Shear through the		Universal test machine -
		A	thickness strength		Compression by two rail shear
F1, F2			Racking load (dry)		Racking load apparatus
F1, F2	Dimensional FO	Plywood /	Panel dimensions	United States	Tape measure
		Wood-Based	(length, and width)	Department	
F1, F2		Panel Products	Panel thickness	of Commerce	Micrometer
F1, F2			Panel squareness	Product Standard PS- 2 (Sections	Tape measure
F1, F2			Panel	5.3, 5.4, 6.0, and 7.0)	Visual evaluation
			grade/appearance	( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )	
F1, F2			Panel straightness		Straight edge
F1, F2	Mechanical FO		Concentrated static		QL2 machine
E1 E2			load		
F1, F2			Concentrated impact load		
F1, F2			Uniform load		Uniform load machine
F1, F2			Racking load (dry)		Racking load apparatus
$\Gamma 1, \Gamma 2$			Racking load (dry)		Kacking load apparatus



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EDE	EIE S		s granted to the facility to		
FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS, OR PRODUCTS TESTED	COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED
F1, F2	Mechanical FO	Plywood /	Fastener-holding	United States	Universal test machine -
		Wood-Based	resistance test - lateral	Department	withdrawal by lateral tension load
		Panel Products	load	of Commerce	
F1, F2	1		Fastener-holding	Product Standard PS-	Universal test machine -
			resistance test - Direct	2 (Sections	withdrawal by direct tension load
			withdrawal load	5.3, 5.4, 6.0, and 7.0)	_
F1, F2			Large panel bending	·	QL3 Machine - Midordinate
			stiffness and strength		Deflection
F1, F2			Small static bending		Universal test machine -
			test for OSB		Compression
F1, F2			Small static bending		
			test for composites and		
			mat-formed panels		
F1, F2			Linear expansion from		Determination of linear expansion
			oven-dry to	C26	using dial gage comparator after
			vacuum/pressure soak		pre-conditioning at $103 \pm 2 \deg C$
					followed by vacuum/pressure
E1 E2			T. C.	7	treatment
F1, F2			Linear expansion from		Determination of linear expansion
			50% relative humidity		using dial gage comparator after pre-conditioning at $103 \pm 2 \text{ deg C}$
			to vacuum/pressure soak		followed by conditioning at 21 ±
			SOAK	X	6 deg C; $50 \pm 5\%$ relative
				4-0	humidity
F1, F2	1		Linear expansion and		Determination of linear expansion
11,12		/	thickness swell after		and thickness swelling after
			exposure to relative		exposure from 50% to 90%
			humidity		relative humidity
F1, F2			Moisture content		Oven-dry moisture content
F1, F2	1		Probe test for		Visual evaluation by probe
			delamination		
F1, F2			Adhesive mold test -		Bond performance strength
			plywood		retention after exposure to mold
					(not applicable to panels made
					using phenolic resins)
F1, F2			Adhesive mold test -		Small static bending strength
			OSB, mat-formed		retention after exposure to mold
			panels, and composite		(not applicable to panels made
E1 E2	-		panels		using phenolic resins)
F1, F2			Adhesive bacteria test		Bond performance strength
			- plywood		retention after exposure to bacteria (not applicable to panels
					made using phenolic resins)
F1, F2	-		Adhesive bacteria test		Small static bending strength
11,12			- OSB, mat-formed		retention after exposure to
			panels, and composite		bacteria (not applicable to panels
			panels		made using phenolic resins)
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This supplement is in conjunction with certificate #L24-461-R1

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## **Benchmark Holdings, LLC** 2710 West 5th Avenue, Eugene, OR 97402

2710 West 5th Avenue, Eugene, OR 97402 Contact Name: Mr. Chris Battin Phone: 541-484-9212

FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS, OR PRODUCTS TESTED	COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED
F1, F2	Mechanical FO	Plywood / Wood-Based Panel Products	Moisture cycle test for bond performance (single cycle test)	United States Department of Commerce Product Standard PS-2 (Sections	Vacuum/pressure pre- treatment followed by oven drying (single cycle) and bond performance testing
F1, F2			Moisture cycle test for delamination and strength retention (six-cycle test)	5.3, 5.4, 6.0, and 7.0)	Vacuum/pressure pre- treatment followed by oven drying (six cycle) and bond performance or strength retention testing
F1, F2			Bond performance test for plywood with knots and knotholes		QL2 machine
F1, F2			Radial probe test		Pre-treatment (either 72-hour water spray, 72-hour water soak, or vacuum/pressure treatment) followed by visual evaluation with probe
F1, F2			Deadweight bending stiffness		Static weight bending stiffness apparatus Deflection measuring device
F1, F2	Environmental, Chemical FO	Plywood / Medium Density Fiberboard (MDF) / Thin- Medium Density Fiberboard (Thin-MDF) / Particleboard (PB) / Laminated Products	Formaldehyde emissions	40 CFR Part 770: U.S. EPA Toxic Substances Control Act (TSCA) Title VI: Formaldehyde Emission Standards for Composite Wood Products	Formaldehyde emissions sampling and analysis according to ASTM E1333, ASTM D6007, ASTM D5582 and/or other referenced test methods
F1, F2	Environmental, Chemical <sup>F</sup>	Plywood / Wood-Based Panel Products / Laminated Products / Other furniture and building products	Formaldehyde and other carbonyl compounds	ASTM D5197	Air sampling at a rate of 0.5 to 1.50 L/minute following by analysis using Ultra-High Performance Liquid Chromatography (UHPLC)
F1, F2	Environmental, Chemical FO	Plywood / Wood-Based Panel Products / Laminated products / Wood	Formaldehyde emissions	ASTM D5582	Air sampling by desiccator followed by chromotropic acid analysis



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F1, F2	Environmental, Chemical <sup>FO</sup>	Plywood / Wood-Based Panel Products / Laminated products / Wood	Formaldehyde emissions	ASTM D6007	Air sampling using a small chamber with a volume of 0.02 to 1m³ followed by either chromotropic acid analysis or UHPLC analysis according to ASTM D5197
F1, F2				ASTM E1333	Air sampling using a large chamber with a volume of at least 22m³ followed by either chromotropic acid analysis or UHPLC analysis according to ASTM D5197
F1, F2		Plywood / Medium Density Fiberboard (MDF) / Thin- Medium Density Fiberboard (Thin-MDF) / Particleboard (PB) / Laminated Products		Canada Formaldehyde Emissions from Composite Wood Products Regulations (SOR/2021-148) and Testing Directive	Formaldehyde emissions sampling and analysis according to ASTM E1333, ASTM D6007, ASTM D5582 and/or other referenced test methods

- 1. The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location.
- 2. The presence of a superscript O means that the laboratory performs testing of the indicated parameter onsite at customer locations.

#### 3. Flex Code:

F0-Fixed scope item. No deviations allowed to the line item as identified, except for updating to the most recent version of an accredited standard method after verification

F1-Laboratory has the capability to test a new item, material, matrix, or product similar in composition to item, material, matrix, or product identified on the scope

F2-Laboratory has the capability to introduce the newest revision of an accredited authoritative standard method (with no modifications) identified on the scope

F3-Laboratory has the capability to introduce a parameter/component/analyte to an accredited test method identified on the scope

F4-Laboratory has the capability to introduce a new revision of an accredited non-standard method using the same technology or technique identified on the scope

F5-Laboratory has the capability to introduce a validated method that is equivalent to an accredited method (using same technology or technique) identified on the scope