

## PERRY JOHNSON LABORATORY ACCREDITATION, INC.

# Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

#### Benchmark Holdings, LLC

2710 West 5th Avenue, Eugene, OR 97402

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

#### ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated Insert April 2017):

Chemical, Environmental, Dimensional and Mechanical Testing (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084 Initial Accreditation Date: June 20, 2024 Revision Date: August 30, 2024

June 20, 2024 Accreditation No.: 127148 Extension Date:

January 31, 2025

Issue Date:

November 30, 2024 Certificate No.:

Expiration Date:

L24-461-R1

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <u>www.pjlabs.com</u>



#### **Benchmark Holdings, LLC** 2710 West 5th Avenue, Eugene, OR 97402

Accreditation is	granted to the	facility to	perform the	following testing.	2
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FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS,	COMPONENT, CHARACTERISTIC,	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED
CODE		OR PRODUCTS TESTED	PARAMETER TESTED		
F1, F2	Dimensional FO	Particleboard	Panel dimensions	ANSI A208.1	Tape measure
			(length and width)		
F1, F2			Panel Thickness		Micrometer or Caliper
F1, F2			Panel squareness		Tape measure
F1, F2			Edge straightness		Straight edge
F1, F2	Mechanical FO		Moisture content		Oven-dry moisture content
F1, F2			Linear expansion		Determination of linear
					expansion between 50% and 80% relative humidity
					according to ASTM D1037:
					Section 24 and notes 48
<b>F1 F2</b>			771 1 11		through 51
F1, F2			Thickness swell		Determination of thickness swelling after exposure to a
					single, continuous 24-hour
					submersion in water
					according to ASTM D1037:
F1, F2			Durability of exterior		Section 23 Determination of residual
Г1, Г2			glue bonding system		modulus of rupture (MOR)
			grad containing system		according to ASTM D1037:
					Section 9 after accelerated
					aging according to ASTM
F1, F2			Internal bond		D1037: Section 7 Determination of internal
11,12			Internal bolid	$\Delta = 1$	bond (tension perpendicular
					to surface) according to
					ASTM D1037: Section 11
F1, F2			Modulus of rupture		Determination of MOR
			and modulus of elasticity (MOE)		and/or MOE according to ASTM D1037: Section 9
F1, F2			Hardness		Determination of hardness
,					according to ASTM D1037:
					Section 17
F1, F2			Face screw-holding		Determination of face-screw holding capacity according to
			capacity		ASTM D1037: Section 16
					and Notes 34 and 35, and
					ANSI A208.1 section 4.3.8
F1, F2			Edge screw holding		Determination of edge-screw
			capacity		holding capacity according to ASTM D1037: Section 16
					and Notes 34 through 36, and
					ANSI A208.1 section 4.3.9
F1, F2			Concentrated loading		Universal Test Machine -
					Compression
I.	ssue: 06/2024	This suppleme	ent is in conjunction with	certificate #L24-461-R1	Page 2 of 16



#### **Benchmark Holdings, LLC**

2710 West 5th Avenue, Eugene, OR 97402 Contact Name: Mr. Chris Battin Phone: 541-484-9212

Accreditation is granted to the facility to perform the following testing:ITEMS,COMPONENT,SPECIFICATION OR TECHNOLOGY OR TECHNIQUE FLEX FIELD CHARACTERISTIC. MATERIALS, STANDARD METHOD CODE OF TEST USED **OR PRODUCTS** PARAMETER TESTED TESTED F1. F2 Environmental. Particleboard Formaldehyde emissions ANSI A208.1 Testing and certification Chemical FO according to 40 CFR Part 770 (EPA TSCA Title VI). CARB ATCM 93120, and/or CANFER, as applicable. Dimensional FO F1. F2 Medium Density Panel dimensions ANSI A208.2 Tape measure Fiberboard / (length and width) **Basic Hardboard** F1. F2 Panel Thickness Micrometer or Caliper F1, F2 Panel squareness Tape measure F1, F2 Edge straightness Straight edge Mechanical FO F1, F2 Moisture content Oven-dry moisture content F1, F2 Linear expansion Determination of linear expansion between 50% and 80% relative humidity according to ASTM D1037: Section 24 and notes 48 through 51 F1. F2 Thickness swell Determination of thickness swelling after exposure to a single, continuous 24-hour submersion in water according to ASTM D1037: Section 23 F1, F2 Reduced thickness swell Determination of thickness swelling after exposure to a single, continuous 24-hour submersion in water according to ASTM D1037: Section 23 F1, F2 Advanced bond integrity Determination of residual modulus of rupture (MOR) according to the provisions of ASTM D1037: Section 9 after accelerated aging according to ASTM D1037: Section 7 F1. F2 Modulus of rupture and Determination of MOR modulus of elasticity and/or MOE according to (MOE) ASTM D1037: Section 9 or Section 33 F1, F2 Internal bond Determination of internal bond (tension perpendicular to surface) according to ASTM D1037: Section 11 or Section 35



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F1, F2	Mechanical <sup>FO</sup>	Medium Density Fiberboard / Basic Hardboard	Face screw-holding capacity	ANSI A208.2	Determination of face-screw holding capacity according to ASTM D1037: Section 16 and Notes 34 and 35, and ANSI A208.2 section 4.3.8	
F1, F2			Edge screw holding capacity		Determination of edge-screw holding capacity according to ASTM D1037: Section 16 and Notes 34 through 36, and ANSI A208.2 section 4.3.9	
F1, F2	Environmental, Chemical <sup>FO</sup>		Formaldehyde emissions		Testing and certification according to 40 CFR Part 770 (EPA TSCA Title VI), CARB ATCM 93120, and/or CANFER, as applicable.	
F1, F2	Dimensional FO	Plywood	Panel dimensions (length, and width)	ANSI/HPVA HP-1	Tape measure	
F1, F2			Panel thickness		Micrometer or Caliper	
F1, F2			Panel squareness		Tape measure	
F1, F2			Panel straightness		Straight edge	
F1, F2	Non- destructive <sup>FO</sup>		Veneer and panel grade/ appearance/ construction		Visual evaluation	
F1, F2	Mechanical FO		Dry shear test		Determination of adhesive bond shear strength by tension loading	
F1, F2			Cyclic-boil shear test		Determination of adhesive bond shear strength by tension loading after cyclic boiling and drying	
F1, F2			Two-cycle boil test		Visual evaluation of adhesive bond delamination after cyclic boiling and drying	
F1, F2			Three-cycle soak test		Visual evaluation of adhesive bond delamination after cyclic submersion in water and drying	
F1, F2			Moisture content		Oven-dry moisture content	
F1, F2	Environmental, Chemical <sup>FO</sup>		Formaldehyde emissions		Testing and certification according to the provisions of 40 CFR Part 770 (EPA TSCA Title VI), CARB ATCM 93120, and/or CANFER, as applicable.	



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F1, F2	Mechanical FO	Steels, stainless steels, and	Tension	ASTM A370	Universal Test Machine - Tension
F1, F2		related alloys	Bend		Universal Test Machine - Compression
F1, F2			Hardness - Brinell	-	N/A: Not in scope
F1, F2			Hardness - Rockwell		Hardness testing according to ASTM E18 using a Rockwell Hardness Tester - A, B, and C Scales only
F1, F2			Hardness - Portable		N/A: Not in scope
F1, F2			Impact		
F1, F2		Deformed steel reinforcing bars	Tensile test	ASTM A970/ A970M	Universal Test Machine - Tension
F1, F2		in cut lengths, with a head attached to one or both ends, for concrete reinforcement	Bend test		Universal Test Machine - Compression
F1, F2		Mechanically spliced steel	Monotonic tension test	ASTM A1034	Universal Test Machine - Tension
F1, F2		reinforcing bars	Monotonic compression test		Universal Test Machine - Compression
F1, F2			Cyclic load test		Universal Test Machine - Tension and/or Compression
F1, F2	•		High-cycle fatigue test		Universal Test Machine - Tension
F1, F2	-		Slip test		Universal Test Machine - Tension
F1, F2	•		Differential elongation test		Universal Test Machine - Tension and/or Compression
F1, F2			Low-temperature test		Universal Test Machine - Tension and/or Compression after low temperature conditioning
F1, F2	Non- destructive <sup>FO</sup>	Lumber / Wood- based products	Record of Heartwood and Sapwood	ASTM D143	Visual evaluation
F1, F2	Mechanical FO		Static bending	1	Universal Test Machine -
F1, F2			Compression parallel to grain		Compression
F1, F2	1	1	Impact bending	1	N/A: Not in Scope



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F1, F2	Mechanical FO	Lumber / Wood-	Compression perpendicular	ASTM D143	Universal Test Machine -
		based products	to grain		Compression
F1, F2			Hardness		
F1, F2			Shear parallel to grain		
F1, F2			Cleavage		Universal Test Machine -
F1, F2			Tension parallel to grain		Tension
F1, F2			Tension perpendicular to		
			grain		
F1, F2			Nail withdrawal		
F1, F2			Specific gravity and		Determination of specific
			shrinkage in volume		gravity according to ASTM D2395
					Determination of volumetric
					shrinkage after drying using
					volume by water immersion
F1, F2			Radial and tangential		methods Determination of radial and/or
Г1, Г2			shrinkage		tangential shrinkage after
			shirindige		drying using length
					measurement methods
F1, F2			Moisture determination		Oven-dry moisture content
F1, F2			Flexure	ASTM D198	Universal Test Machine -
F1, F2			Compression parallel to		Compression
F1, F2			grain (Short Specimen) Compression parallel to		
Г1, Г2			grain (Long Specimen)		
F1, F2			Tension		Universal Test Machine -
,					Tension
F1, F2		(*************************************	Torsion		Universal Test Machine -
					Compression
F1, F2		Wood Products /	Shear strength Wood fiber failure	ASTM D905	Universal Test Machine -
		Adhesives	wood fiber failure		Compression Visual Evaluation
F1, F2		Dried films of	Coating thickness	ASTM D1005	Procedure A: Stationary
		paint, varnish,			micrometer for measuring
		lacquer and			coatings applied to plane rigid
E1 E2		related products			surfaces
F1, F2					Procedure B: Stationary micrometer for measuring free
					films
F1, F2					Procedure C: Hand-held
					micrometer for measuring
					coatings applied to plane rigid
					surfaces



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F1, F2	Mechanical <sup>FO</sup>	Dried films of paint, varnish, lacquer and related products	Coating thickness	ASTM D1005	Procedure D: Hand-held micrometer for measuring free films
F1, F2		Wood-Based	Moisture content	ASTM D1037	Oven-dry moisture content
F1, F2		Fiber and Particle Panels	Accelerated aging		Cyclic aging pre-treatment by water immersion, steaming, freezing, and heating followed by post aging conditioning and mechanical testing
F1, F2	Dimensional FO		Dimensions/Size		Tape Measure
					Caliper
F1, F2	Mechanical FO		Specific Gravity		Micrometer Volume by Measurement
					-
F1, F2	Non- destructive <sup>FO</sup>		Surface Finish	$ \land $	Visual evaluation
F1, F2	Mechanical FO		Static Bending		Universal Test Machine - Compression
F1, F2			Tension parallel to surface		Universal Test Machine - Tension
F1, F2	•		Tension perpendicular to surface		5
F1, F2	-		Compression parallel to	-4-0	Universal Test Machine -
,			surface		Compression (method C only)
F1, F2			Lateral nail resistance`		Universal Test Machine - Tension
F1, F2			Nail withdrawal		
F1, F2			Nail head pull through		
F1, F2			Direct screw withdrawal		
F1, F2			Hardness		Universal Test Machine – Compression
F1, F2			Hardness modulus		Universal Test Machine -
F1, F2	1		Shear in the plane of the		Compression
,			panel		
F1, F2	1		Glue line shear (block		
			type)		
F1, F2	]		Falling ball impact		Falling ball impact apparatus
F1, F2			Abrasion resistance by the		N/A: Not in scope
			U.S. Navy Wear Tester		



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F1, F2	Mechanical <sup>FO</sup>	Wood-Based Fiber and Particle Panels	Water Absorption/Thickness Swelling	ASTM D1037	Determination of water absorption/ thickness swelling using a micrometer or caliper after exposure to either: • 2-plus 22-hour submersion in water • Single, continuous 24- hour submersion in water		
F1, F2			Linear Expansion with change in moisture content		Determination of linear expansion using dial gage comparator after exposure from 50% to 90% relative humidity		
F1, F2			Interlaminar shear		Universal Test Machine - Compression loaded by plates		
F1, F2			Edgewise shear	7	Universal Test Machine - Compression loaded by rails		
F1, F2			Compression-shear		Universal Test Machine - Compression loaded by axial loading		
F1, F2 F1, F2			Thickness - hardboard Modulus of rupture -		Micrometer Universal Test Machine -		
F1, F2			hardboard Tension parallel to surface - hardboard		Compression Universal Test Machine - Tension		
F1, F2			Tension perpendicular to surface - hardboard				
F1, F2			Water absorption/thickness swelling - hardboard		Determination of water absorption/ thickness swelling using a micrometer or caliper after a single, continuous 24- hour submersion in water		
F1, F2			Moisture content - hardboard		Oven-dry moisture content		
F1, F2			Specific gravity - hardboard		Volume by measurement		
F1, F2		Structural laminated wood members	Adhesive joint integrity	ASTM D1101	Pretreatment by vacuum/pressure cycling and drying followed by visual evaluation and measurement of adhesive joint delamination		



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F1, F2	Mechanical <sup>FO</sup>	Wood and Wood- Based Products	Ash in wood	ASTM D1102	Evaluation of residual ash in wood after dry oxidation at 580°C to 600°C
F1, F2		Wood Products / Fasteners	Fastener withdrawal strength	ASTM D1761	Universal Test Machine - Tension
F1, F2		Wood / Wood	Moisture	ASTM D2395	Oven-Dry Moisture Content
F1, F2		Products	Density		Volume by Measurement
F1, F2	-		Specific Gravity		Volume by Water Immersion Volume by Flotation Tube Forstner Bit Increment Core
					Chips Full-Size Members
F1, F2	-	Adhesives or	Resistance to shear by	ASTM D2559	Universal Test Machine -
11,12		adhesive-bonded	compression loading	1101102000	Compression
F1, F2		wood materials,	Resistance to		N/A: Not in scope
		including treated	delamination during		L L
		wood	accelerated exposure		
F1, F2			Resistance to creep under static loading		
F1, F2		Plywood / Wood-	Planar shear loaded by	ASTM D2718	Universal Test Machine -
		Based Panel	plates	Method A	Compression
F1, F2		Products	Planar shear induced	ASTM D2718	Y
	_		by five-point bending	Method B	/
F1, F2			Center point flexure	ASTM D3043	Universal Test Machine -
E1 E2	-		test	Method A ASTM D3043	Compression
F1, F2			Two-point flexure test	Method B	
F1, F2			Large panel bending	ASTM D3043	QL3 Machine - Midordinate
			stiffness and strength	Method C	Deflection
F1, F2	1		Flexure test for quality	ASTM D3043	Universal Test Machine –
			assurance	Method D	Compression
F1, F2		Painted, varnished, lacquered, or other coated products	Coating adhesion	ASTM D3359	Visual evaluation of coating adhesion using either the X-cut or crosshatch method
F1, F2			Wear resistance	ASTM D4060	Evaluation of coating wear resistance using Taber rotary abrader
F1, F2		Wood / Wood Products	Moisture content	ASTM D4442	Oven-Dry Moisture Content
F1, F2		Finger-jointed lumber and related wood products	Adhesive bond performance of finger- jointed wood products	ASTM D4688	Measurement of finger joint strength and visual evaluation of wood fiber failure after tension loading, with or without pre-treatment



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F1, F2	Mechanical FO	Stress-graded	Bending edgewise	ASTM D4761	Universal Test Machine -
F1, F2		lumber and other wood-	Bending flat-wise - center point loading		Compression
F1, F2		based structural	Bending flat-wise - third-point loading		
F1, F2		materials	Axial strength in tension		Universal Test Machine - Tension
F1, F2			Axial strength in compression		Universal Test Machine - Compression
F1, F2		Prefabricated	Shear capacity qualification	ASTM D5055	Universal Test Machine
F1, F2		wood I-joists	Reaction capacity qualification		Compression
F1, F2			Moment capacity qualification		Universal Test Machine - Compression and tension
F1, F2			End joint qualification		Universal Test Machine - Tension
F1, F2			Stiffness capacity qualification	$\cap$	Universal Test Machine Compression
F1, F2	Non-	Plywood /	Treatment	ASTM D5516	Fire retardant pressure
E1 E2	destructive <sup>O</sup>	Wood-Based Panel Products	Dest Tractore De la	Section 6.2	treatment (witness basis only)
F1, F2		Faller Floducts	Post-Treatment Drying	ASTM D5516 Section 6.3	Kiln drying (witness basis only)
F1, F2	Mechanical <sup>FO</sup>		Flexure Test	ASTM D5516 Section 6.4, 6.5 and 7	Universal Test Machine - Compression
F1, F2		Joist hangers and similar	Allowable loads of joist hangers for wood materials	ASTM D7147	Universal Test Machine - Compression
F1, F2		products	Allowable loads of joist hangers for concrete or masonry materials		N/A: Not in scope
F1, F2			Tensile testing of steel used to produce joist hangers		Evaluation of tensile strength according to ASTM E8/E8M
F1, F2			Fastener bending yield strength		Evaluation of fastener bending yield strength according to ASTM F1575 (excluding bolts tested according to ASTM F606/F606M)
F1, F2		Metallic materials	Tension testing including yield strength, yield point elongation, tensile strength, elongation, and reduction of area	ASTM E8	Universal Test Machine – Tension
F1, F2			Rockwell hardness	ASTM E18	Rockwell Hardness Tester - A, B, and C Scales only



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F1, F2	Mechanical FO	Plywood / Wood-	Compressive Load	ASTM E72	Compressive Load Apparatus
		Based Panel	_		(witness basis only)
F1, F2		Products / Other Panel Products	Tensile Load		Tensile Load Apparatus (witness basis only)
F1, F2		1 and 1 foundets	Transverse Load -		Transverse Load Apparatus -
11,12			Specimen Horizontal		Horizontal (witness basis only)
F1, F2			Transverse Load -		Transverse Load Apparatus -
11,12			Specimen Vertical		Vertical (witness basis only)
F1, F2			Concentrated Load		Concentrated Load Apparatus
					(witness basis only)
F1, F2			Impact Load		Impact Load Apparatus (witness basis only)
F1, F2			Racking Load (dry)		Racking Load Apparatus
F1, F2			Racking Load (wet)		Wetting room
,			e v		Racking Load Apparatus
F1, F2		Plywood / Wood-	Concentrated static load	ASTM E661	QL2 Machine
F1, F2		Based Panel	Concentrated impact		
		Products	load		
F1, F2		Nails, screws and similar fasteners	Bending yield moment	ASTM F1575	Universal Test Machine - Compression
F1, F2		Veneer plywood /	Adhesive bond quality	BS EN 314-1	Test specimen pre-treatment
F1, F2		Blockboard /	Adhesive bond quality	BS EN 314-2	followed by measurement of
11,12		Laminboard /	runesive bond quanty	DS ER STT 2	adhesive bond shear strength by
		Other wood panel			tension loading to failure and/or
		products			visual evaluation of residual wood
				A	fiber failure
F1, F2		Plywood / Wood- based panel	Moisture content	BS EN 322	Oven dry moisture content
F1, F2		products / Other	Density	BS EN 323	Scale / balance
		wood materials	~		Volume by Measurement
F1, F2		wood materials	Sampling and cutting of	BS EN 326-1	Various cutting and trimming
			test pieces and		equipment Mathematical Calculation
			expression of test results		Calculation
F1, F2	Non-		Sampling and analysis	BS EN 326-2	Sampling and analysis by attributes
11, 12	destructive <sup>FO</sup>		for initial type testing	DS EN 520-2	Sampling and analysis by variables
	destructive		and factory production		building and analysis by variables
			control		
F1, F2	Mechanical FO	Joist hangers and	Direct load capacity	ICC-ES AC	Evaluation according to ASTM
,		similar products	tests	13, Section 3.0	D7147
F1, F2			Alternative test method		Evaluation according to ASTM
			for direct load capacity		D1761 and ICC-ES AC 13,
			testing		Appendix A
F1, F2			Torsional moment		Evaluation according to ASTM
			capacity test		D7147 or ASTM D1761
F1, F2			Load capacity of		Universal Test Machine -
			hurricane ties		Compression
L	ssue: 06/2024	This suppler	nent is in conjunction with	certificate #L24-4	61-R1 Page 11 of 16



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F1, F2	Mechanical <sup>FO</sup>	Mechanically spliced steel reinforcing bars	Type 1, Type 2, and Type 2HS Splices	ICC-ES AC 133, Section 4.0	Monotonic tension, compression, and cyclic tension/ compression tests according to ASTM A370 and ICC-ES AC 133 section 4
F1, F2		Headed deformed bars	Cyclic tension followed by monotonic tension	ICC-ES AC 347, Section 4.0	Cyclic tension followed by monotonic tension according to ASTM A370
F1, F2			Bend test of welded headed products	_	Bend testing according to ASTM A970
F1, F2			Heat rigidity		Evaluation of residual deformation using either engineering analysis or by tension loading
F1, F2		Painted, varnished, lacquered, or	Coating adhesion	ISO 2409	Visual evaluation of coating adhesion using the crosshatch cutting method
F1, F2		other coated products	Coating thickness	ISO 2808, Section 5.2.4 and 5.2.4.1.1.2	Micrometer, dial comparator, or dial indicator Stationary base Chemical or mechanical means to remove coatings or films
F1, F2		Laminate flooring	Thickness swell	NALFA LF-01, Section 3.2	Evaluation of thickness swelling using a micrometer before and after submersion in water
F1, F2			Wear resistance	NALFA LF-01, Section 3.7	Evaluation of wear resistance of coatings and/or high-pressure decorative laminates using a Taber rotary abrader
F1, F2			Formaldehyde emissions	NALFA LF-01, Section 3.11	Testing and certification according to 40 CFR Part 770 (EPA TSCA Title VI), CARB ATCM 93120, and/or CANFER, as applicable.
F1, F2	Dimensional FO	Plywood	Panel dimensions (length and width)	United States Department	Tape measure
F1, F2			Panel thickness	of Commerce	Micrometer
F1, F2			Panel squareness	Product Standard PS-1	Tape measure
F1, F2	-		Panel straightness	(Sections 5.7,	Straight edge
F1, F2	Non- destructive <sup>FO</sup>	]	Panel grade/appearance	5.8.6, 5.8.7, 5.9, 5.10, 5.11, and 6.0)	Visual evaluation
F1, F2	Mechanical <sup>FO</sup>		Bond performance - vacuum/pressure test		Visual evaluation of wood fiber failure after vacuum/pressure pre- treatment followed by shear testing
F1, F2			Bond performance - boiling test		Visual evaluation of wood fiber failure after boiling pre-treatment

followed by shear testing



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Accreditation is granted to the facility to perform the following testing:

FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS, OR PRODUCTS TESTED	<u>S granted to the factury to</u> COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED
F1, F2	Mechanical FO	Plywood	Bond performance -	United States	Visual evaluation of adhesive
			heat performance test	Department of Commerce	bond performance after exposure to open flame
F1, F2			Moisture content	Product	Oven-dry moisture content
F1, F2			Scarf and finger joint strength	Standard PS-1 (Sections 5.7, 5.8.6,	Universal test machine - Tension
F1, F2			Scarf joint bond performance	5.8.7, 5.9, 5.10, 5.11, and 6.0)	Visual evaluation of scarf joint wood fiber failure after vacuum/pressure and boiling pre- treatments followed by shear testing
F1, F2			Finger joint bond performance		Visual evaluation of finger joint bond performance using a wedge or chisel after vacuum/ pressure and boiling pre-treatments
F1, F2			Concentrated static load		QL2 machine
F1, F2			Concentrated impact load		
F1, F2			Uniform load		Uniform load machine
F1, F2			Large panel bending stiffness and strength		QL3 Machine - Midordinate Deflection
F1, F2			Planar shear strength loaded by plates		Universal test machine - Compression loaded by plates
F1, F2			Planar shear strength loaded by five-point bending		Universal test machine - Compression loaded by 5-point bend
F1, F2			Shear through the thickness strength		Universal test machine - Compression by two rail shear
F1, F2		/	Racking load (dry)		Racking load apparatus
F1, F2	Dimensional FO	Plywood / Wood-Based	Panel dimensions (length, and width)	United States Department	Tape measure
F1, F2		Panel Products	Panel thickness	of Commerce	Micrometer
F1, F2			Panel squareness	Product Standard PS-	Tape measure
F1, F2			Panel grade/appearance	2 (Sections 5.3, 5.4, 6.0, and 7.0)	Visual evaluation
F1, F2			Panel straightness	1	Straight edge
F1, F2	Mechanical FO		Concentrated static load	-	QL2 machine
F1, F2			Concentrated impact load		
F1, F2			Uniform load		Uniform load machine
F1, F2			Racking load (dry)		Racking load apparatus



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FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS,	COMPONENT, CHARACTERISTIC,	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED	
		OR PRODUCTS TESTED	PARAMETER TESTED			
F1, F2	Mechanical FO	Plywood /	Fastener-holding	United States	Universal test machine -	
		Wood-Based	resistance test - lateral	Department	withdrawal by lateral tension load	
		Panel Products	load	of Commerce		
F1, F2			Fastener-holding	Product Standard PS-	Universal test machine -	
			resistance test - Direct	2 (Sections	withdrawal by direct tension load	
			withdrawal load	5.3, 5.4, 6.0, and 7.0)		
F1, F2			Large panel bending		QL3 Machine - Midordinate	
			stiffness and strength		Deflection	
F1, F2			Small static bending		Universal test machine -	
F1 F2			test for OSB		Compression	
F1, F2			Small static bending			
			test for composites and mat-formed panels			
F1, F2			Linear expansion from		Determination of linear expansion	
11,12			oven-dry to		using dial gage comparator after	
			vacuum/pressure soak		pre-conditioning at $103 \pm 2 \text{ deg C}$	
			racaanis prossare soun		followed by vacuum/pressure	
					treatment	
F1, F2			Linear expansion from		Determination of linear expansion	
			50% relative humidity		using dial gage comparator after	
			to vacuum/pressure		pre-conditioning at $103 \pm 2 \text{ deg C}$	
			soak		followed by conditioning at 21 $\pm$	
					6 deg C; $50 \pm 5\%$ relative	
					humidity	
F1, F2			Linear expansion and		Determination of linear expansion	
			thickness swell after		and thickness swelling after	
			exposure to relative humidity		exposure from 50% to 90% relative humidity	
F1, F2			Moisture content		Oven-dry moisture content	
-		F				
F1, F2		/	Probe test for		Visual evaluation by probe	
F1, F2			delamination Adhesive mold test -		Bond performance strength	
F1, F2			plywood		Bond performance strength retention after exposure to mold	
			Pry wood		(not applicable to panels made	
					using phenolic resins)	
F1, F2			Adhesive mold test -		Small static bending strength	
,			OSB, mat-formed		retention after exposure to mold	
			panels, and composite		(not applicable to panels made	
			panels		using phenolic resins)	
F1, F2			Adhesive bacteria test		Bond performance strength	
1			- plywood		retention after exposure to	
					bacteria (not applicable to panels	
<b>F1 F2</b>			A 11 1 1 1 1		made using phenolic resins)	
F1, F2			Adhesive bacteria test		Small static bending strength	
1			- OSB, mat-formed		retention after exposure to	
			panels, and composite		bacteria (not applicable to panels	
panels made using phenolic resins)						
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# **Benchmark Holdings, LLC** 2710 West 5th Avenue, Eugene, OR 97402

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FLEX	FIELD	Accreditation is ITEMS,	COMPONENT,	perform the following testin SPECIFICATION OR	g: TECHNOLOGY OR TECHNIQUE
CODE	OF TEST	MATERIALS, OR PRODUCTS TESTED	CHARACTERISTIC, PARAMETER TESTED	STANDARD METHOD	USED
F1, F2	Mechanical <sup>FO</sup>	Plywood / Wood-Based Panel Products	Moisture cycle test for bond performance (single cycle test)	United States Department of Commerce Product	Vacuum/pressure pre- treatment followed by oven drying (single cycle) and bond
		Taner Troducts		Standard PS-2 (Sections	performance testing
F1, F2			Moisture cycle test for delamination and strength retention (six-cycle test)	5.3, 5.4, 6.0, and 7.0)	Vacuum/pressure pre- treatment followed by oven drying (six cycle) and bond performance or strength retention testing
F1, F2			Bond performance test for plywood with knots and knotholes		QL2 machine
F1, F2			Radial probe test		Pre-treatment (either 72-hour water spray, 72-hour water soak, or vacuum/pressure treatment) followed by visual evaluation with probe
F1, F2			Deadweight bending stiffness		Static weight bending stiffness apparatus Deflection measuring device
F1, F2	Environmental, Chemical <sup>FO</sup>	Plywood / Medium Density Fiberboard (MDF) / Thin- Medium Density Fiberboard (Thin-MDF) / Particleboard (PB) / Laminated Products	Formaldehyde emissions	40 CFR Part 770: U.S. EPA Toxic Substances Control Act (TSCA) Title VI: Formaldehyde Emission Standards for Composite Wood Products	Formaldehyde emissions sampling and analysis according to ASTM E1333, ASTM D6007, ASTM D5582 and/or other referenced test methods
F1, F2	Environmental, Chemical <sup>F</sup>	Plywood / Wood-Based Panel Products / Laminated Products / Other furniture and building products	Formaldehyde and other carbonyl compounds	ASTM D5197	Air sampling at a rate of 0.5 to 1.50 L/minute following by analysis using Ultra-High Performance Liquid Chromatography (UHPLC)
F1, F2	Environmental, Chemical <sup>FO</sup>	Plywood / Wood-Based Panel Products / Laminated products / Wood	Formaldehyde emissions	ASTM D5582	Air sampling by desiccator followed by chromotropic acid analysis

Issue: 06/2024



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FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS, OR PRODUCTS TESTED	COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED
F1, F2	Environmental, Chemical <sup>FO</sup>	Plywood / Wood-Based Panel Products / Laminated products / Wood	Formaldehyde emissions	ASTM D6007	Air sampling using a small chamber with a volume of 0.02 to 1m <sup>3</sup> followed by either chromotropic acid analysis or UHPLC analysis according to ASTM D5197
F1, F2				ASTM E1333	Air sampling using a large chamber with a volume of at least 22m <sup>3</sup> followed by either chromotropic acid analysis or UHPLC analysis according to ASTM D5197
F1, F2		Plywood / Medium Density Fiberboard (MDF) / Thin- Medium Density Fiberboard (Thin-MDF) / Particleboard (PB) / Laminated Products		Canada Formaldehyde Emissions from Composite Wood Products Regulations (SOR/2021-148) and Testing Directive	Formaldehyde emissions sampling and analysis according to ASTM E1333, ASTM D6007, ASTM D5582 and/or other referenced test methods

- 1. The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location.
- 2. The presence of a superscript O means that the laboratory performs testing of the indicated parameter onsite at customer locations.
- 3. Flex Code:

F0-Fixed scope item. No deviations allowed to the line item as identified, except for updating to the most recent version of an accredited standard method after verification

F1-Laboratory has the capability to test a new item, material, matrix, or product similar in composition to item, material, matrix, or product identified on the scope

F2-Laboratory has the capability to introduce the newest revision of an accredited authoritative standard method (with no modifications) identified on the scope

F3-Laboratory has the capability to introduce a parameter/component/analyte to an accredited test method identified on the scope

F4-Laboratory has the capability to introduce a new revision of an accredited non-standard method using the same technology or technique identified on the scope

F5-Laboratory has the capability to introduce a validated method that is equivalent to an accredited method (using same technology or technique) identified on the scope