

PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Benchmark Holdings, LLC

2710 West 5th Avenue, Eugene, OR 97402

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated Insert April 2017):

Chemical, Environmental, Dimensional and Mechanical Testing (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen

President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084 Initial Accreditation Date: Issue Date: Expiration Date:

Revision Date: Accreditation No.: Certificate No.:

August 30, 2024 127148 L24-461-R1

Extension Date:

January 3, 2025

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjlabs.com



Certificate of Accreditation: Supplement

Benchmark Holdings, LLC 2710 West 5th Avenue, Eugene, OR 97402

2710 West 5th Avenue, Eugene, OR 97402 Contact Name: Mr. Chris Battin Phone: 541-484-9212

DI TOX	EIEL D		nted to the facility to perf		TECHNOLOGY OF TECHNICATE
FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS, OR PRODUCTS TESTED	COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED
F1, F2	Dimensional FO	Particleboard	Panel dimensions (length and width)	ANSI A208.1	Tape measure
F1, F2			Panel Thickness		Micrometer or Caliper
F1, F2			Panel squareness		Tape measure
F1, F2			Edge straightness		Straight edge
F1, F2	Mechanical FO		Moisture content		Oven-dry moisture content
F1, F2			Linear expansion		Determination of linear expansion between 50% and 80% relative humidity according to ASTM D1037: Section 24 and notes 48 through 51
F1, F2			Thickness swell	37	Determination of thickness swelling after exposure to a single, continuous 24-hour submersion in water according to ASTM D1037: Section 23
F1, F2			Durability of exterior glue bonding system		Determination of residual modulus of rupture (MOR) according to ASTM D1037: Section 9 after accelerated aging according to ASTM D1037: Section 7
F1, F2			Internal bond		Determination of internal bond (tension perpendicular to surface) according to ASTM D1037: Section 11
F1, F2		fi .	Modulus of rupture		Determination of MOR
			and modulus of elasticity (MOE)		and/or MOE according to ASTM D1037: Section 9
F1, F2			Hardness		Determination of hardness according to ASTM D1037: Section 17
F1, F2			Face screw-holding capacity		Determination of face-screw holding capacity according to ASTM D1037: Section 16 and Notes 34 and 35, and
F1, F2			Edge screw holding capacity		ANSI A208.1 section 4.3.8 Determination of edge-screw holding capacity according to ASTM D1037: Section 16 and Notes 34 through 36, and ANSI A208.1 section 4.3.9
F1, F2			Concentrated loading		Universal Test Machine - Compression



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FLEX CODE	FIELD OF TEST	ITEMS, MATERIALS, OR PRODUCTS TESTED	nted to the facility to perform COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED
F1, F2	Environmental, Chemical ^{FO}	Particleboard	Formaldehyde emissions	ANSI A208.1	Testing and certification according to 40 CFR Part 770 (EPA TSCA Title VI), CARB ATCM 93120, and/or CANFER, as applicable.
F1, F2	Dimensional FO	Medium Density Fiberboard /	Panel dimensions (length and width)	ANSI A208.2	Tape measure
F1, F2		Basic Hardboard	Panel Thickness		Micrometer or Caliper
F1, F2			Panel squareness		Tape measure
F1, F2			Edge straightness		Straight edge
F1, F2	Mechanical FO		Moisture content		Oven-dry moisture content
F1, F2			Linear expansion		Determination of linear expansion between 50% and 80% relative humidity according to ASTM D1037: Section 24 and notes 48 through 51
F1, F2			Thickness swell		Determination of thickness swelling after exposure to a single, continuous 24-hour submersion in water according to ASTM D1037: Section 23
F1, F2			Reduced thickness swell		Determination of thickness swelling after exposure to a single, continuous 24-hour submersion in water according to ASTM D1037: Section 23
F1, F2			Advanced bond integrity		Determination of residual modulus of rupture (MOR) according to the provisions of ASTM D1037: Section 9 after accelerated aging according to ASTM D1037: Section 7
F1, F2			Modulus of rupture and modulus of elasticity (MOE)		Determination of MOR and/or MOE according to ASTM D1037: Section 9 or Section 33
F1, F2			Internal bond		Determination of internal bond (tension perpendicular to surface) according to ASTM D1037: Section 11 or Section 35



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F1, F2	Mechanical FO	Medium Density Fiberboard / Basic Hardboard	Face screw-holding capacity	ANSI A208.2	Determination of face-screw holding capacity according to ASTM D1037: Section 16 and Notes 34 and 35, and ANSI A208.2 section 4.3.8
F1, F2			Edge screw holding capacity		Determination of edge-screw holding capacity according to ASTM D1037: Section 16 and Notes 34 through 36, and ANSI A208.2 section 4.3.9
F1, F2	Environmental, Chemical ^{FO}		Formaldehyde emissions		Testing and certification according to 40 CFR Part 770 (EPA TSCA Title VI), CARB ATCM 93120, and/or CANFER, as applicable.
F1, F2	Dimensional FO	Plywood	Panel dimensions (length, and width)	ANSI/HPVA HP-1	Tape measure
F1, F2			Panel thickness		Micrometer or Caliper
F1, F2			Panel squareness		Tape measure
F1, F2			Panel straightness		Straight edge
F1, F2	Non- destructive FO		Veneer and panel grade/ appearance/ construction	M >	Visual evaluation
F1, F2	Mechanical FO		Dry shear test	37-0	Determination of adhesive bond shear strength by tension loading
F1, F2			Cyclic-boil shear test		Determination of adhesive bond shear strength by tension loading after cyclic boiling and drying
F1, F2			Two-cycle boil test		Visual evaluation of adhesive bond delamination after cyclic boiling and drying
F1, F2			Three-cycle soak test		Visual evaluation of adhesive bond delamination after cyclic submersion in water and drying
F1, F2			Moisture content		Oven-dry moisture content
F1, F2	Environmental, Chemical ^{FO}		Formaldehyde emissions		Testing and certification according to the provisions of 40 CFR Part 770 (EPA TSCA Title VI), CARB ATCM 93120, and/or CANFER, as applicable.



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F1, F2	Mechanical FO	Steels, stainless steels, and	Tension	ASTM A370	Universal Test Machine - Tension
F1, F2		related alloys	Bend		Universal Test Machine -
F1, F2			Hardness - Brinell		Compression N/A: Not in scope
F1, F2			Hardness - Rockwell		Hardness testing according to ASTM E18 using a Rockwell Hardness Tester - A, B, and C Scales only
F1, F2			Hardness - Portable		N/A: Not in scope
F1, F2			Impact		
F1, F2		Deformed steel reinforcing bars	Tensile test	ASTM A970/ A970M	Universal Test Machine - Tension
F1, F2		in cut lengths, with a head attached to one or both ends, for concrete reinforcement	Bend test		Universal Test Machine - Compression
F1, F2		Mechanically spliced steel	Monotonic tension test	ASTM A1034	Universal Test Machine - Tension
F1, F2		reinforcing bars	Monotonic compression		Universal Test Machine -
F1, F2			Cyclic load test		Compression Universal Test Machine -
F1, F2			High-cycle fatigue test		Tension and/or Compression Universal Test Machine -
					Tension
F1, F2			Slip test		Universal Test Machine - Tension
F1, F2			Differential elongation test		Universal Test Machine - Tension and/or Compression
F1, F2			Low-temperature test		Universal Test Machine - Tension and/or Compression after low temperature conditioning
F1, F2	Non- destructive FO	Lumber / Wood- based products	Record of Heartwood and Sapwood	ASTM D143	Visual evaluation
F1, F2	Mechanical FO	1	Static bending		Universal Test Machine -
F1, F2			Compression parallel to grain		Compression
F1, F2			Impact bending		N/A: Not in Scope
F1, F2			Toughness		



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F1, F2	Mechanical FO	Lumber / Wood-	Compression perpendicular	ASTM D143	Universal Test Machine -
		based products	to grain		Compression
F1, F2			Hardness		
F1, F2			Shear parallel to grain		
F1, F2			Cleavage		Universal Test Machine -
F1, F2			Tension parallel to grain		Tension
F1, F2			Tension perpendicular to		
E1 E2			grain		
F1, F2			Nail withdrawal		
F1, F2			Specific gravity and		Determination of specific
			shrinkage in volume		gravity according to ASTM D2395
					Determination of volumetric
					shrinkage after drying using
					volume by water immersion
					methods
F1, F2			Radial and tangential		Determination of radial and/or
			shrinkage		tangential shrinkage after drying using length
					measurement methods
F1, F2			Moisture determination	XIII	Oven-dry moisture content
F1, F2		/	Flexure	ASTM D198	Universal Test Machine -
F1, F2			Compression parallel to		Compression
F1 F2			grain (Short Specimen)		
F1, F2			Compression parallel to grain (Long Specimen)		
F1, F2			Tension		Universal Test Machine -
1 1,1 2			100000		Tension
F1, F2		k .	Torsion	A	Universal Test Machine -
					Compression
F1, F2		Wood Products /	Shear strength	ASTM D905	Universal Test Machine -
		Adhesives	Wood fiber failure		Compression Visual Evaluation
F1, F2		Dried films of	Coating thickness	ASTM D1005	Procedure A: Stationary
11,12		paint, varnish,	Coading anomicos	1.01.1.1.21000	micrometer for measuring
		lacquer and			coatings applied to plane rigid
		related products			surfaces
F1, F2					Procedure B: Stationary
					micrometer for measuring free films
F1, F2					Procedure C: Hand-held
11,12					micrometer for measuring
					coatings applied to plane rigid
					surfaces



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CODE	OF ILSI	OR PRODUCTS	PARAMETER TESTED	STANDARD	
		TESTED		METHOD	
F1, F2	Mechanical FO	Dried films of	Coating thickness	ASTM D1005	Procedure D: Hand-held
		paint, varnish,			micrometer for measuring free
		lacquer and			films
		related			Timis
		products			
F1, F2		Wood-Based	Moisture content	ASTM D1037	Oven-dry moisture content
F1, F2		Fiber and	Accelerated aging		•
F1, F2		Particle Panels	Accelerated aging		Cyclic aging pre-treatment by
		Turnere Turners			water immersion, steaming,
					freezing, and heating followed by
					post aging conditioning and
	TO.		_		mechanical testing
F1, F2	Dimensional FO		Dimensions/Size		Tape Measure
					Caliper
					Micrometer
F1, F2	Mechanical FO		Specific Gravity		Volume by Measurement
F1, F2	Non-		Surface Finish		Visual evaluation
	destructive FO				
F1, F2	Mechanical FO		Static Bending		Universal Test Machine -
					Compression
F1, F2			Tension parallel to surface		Universal Test Machine - Tension
F1, F2			Tension perpendicular to		
			surface		
F1, F2			Compression parallel to		Universal Test Machine -
,		/	surface		Compression (method C only)
F1, F2		/	Lateral nail resistance`		Universal Test Machine - Tension
F1, F2			Nail withdrawal		2011/01/01/01/01/01/01/01/01/01/01/01/01/
F1, F2			Nail head pull through		
F1, F2			Direct screw withdrawal		
F1, F2		A	Hardness		Universal Test Machine –
11,12			Tarditos		Compression
F1, F2			Hardness modulus		Universal Test Machine -
F1, F2			Shear in the plane of the		Compression
			panel		
F1, F2			Glue line shear (block		
			type)		
F1, F2			Falling ball impact		Falling ball impact apparatus
F1, F2			Abrasion resistance by the		N/A: Not in scope
			U.S. Navy Wear Tester		



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		TESTED	CHARACTERISTIC, PARAMETER TESTED	STANDARD METHOD	TECHNIQUE USED
F1, F2	Mechanical FO	Wood-Based Fiber and Particle Panels	Water Absorption/Thickness Swelling	ASTM D1037	Determination of water absorption/ thickness swelling using a micrometer or caliper after exposure to either: • 2-plus 22-hour submersion in water • Single, continuous 24-hour submersion in water
F1, F2			Linear Expansion with change in moisture content		Determination of linear expansion using dial gage comparator after exposure from 50% to 90% relative humidity
F1, F2			Interlaminar shear		Universal Test Machine - Compression loaded by plates
F1, F2			Edgewise shear	7	Universal Test Machine - Compression loaded by rails
F1, F2			Compression-shear		Universal Test Machine - Compression loaded by axial loading
F1, F2			Thickness - hardboard		Micrometer
F1, F2			Modulus of rupture - hardboard		Universal Test Machine - Compression
F1, F2			Tension parallel to surface - hardboard		Universal Test Machine - Tension
F1, F2			Tension perpendicular to surface - hardboard		
F1, F2			Water absorption/thickness swelling - hardboard		Determination of water absorption/ thickness swelling using a micrometer or caliper after a single, continuous 24- hour submersion in water
F1, F2			Moisture content - hardboard		Oven-dry moisture content
F1, F2			Specific gravity - hardboard		Volume by measurement
F1, F2		Structural laminated wood members	Adhesive joint integrity	ASTM D1101	Pretreatment by vacuum/pressure cycling and drying followed by visual evaluation and measurement of adhesive joint delamination



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F1, F2	Mechanical FO	Wood and Wood- Based Products	Ash in wood	ASTM D1102	Evaluation of residual ash in wood after dry oxidation at 580°C to 600°C
F1, F2		Wood Products / Fasteners	Fastener withdrawal strength	ASTM D1761	Universal Test Machine - Tension
F1, F2		Wood / Wood	Moisture	ASTM D2395	Oven-Dry Moisture Content
F1, F2		Products	Density		Volume by Measurement
F1, F2			Specific Gravity		Volume by Water Immersion Volume by Flotation Tube Forstner Bit Increment Core Chips Full-Size Members
F1, F2		Adhesives or	Resistance to shear by	ASTM D2559	Universal Test Machine -
		adhesive-bonded	compression loading		Compression
F1, F2		wood materials, including treated wood	Resistance to delamination during accelerated exposure	37	N/A: Not in scope
F1, F2			Resistance to creep under static loading		
F1, F2		Plywood / Wood- Based Panel	Planar shear loaded by plates	ASTM D2718 Method A	Universal Test Machine - Compression
F1, F2		Products	Planar shear induced by five-point bending	ASTM D2718 Method B	
F1, F2			Center point flexure test	ASTM D3043 Method A	Universal Test Machine - Compression
F1, F2			Two-point flexure test	ASTM D3043 Method B	Compression
F1, F2			Large panel bending stiffness and strength	ASTM D3043 Method C	QL3 Machine - Midordinate Deflection
F1, F2			Flexure test for quality assurance	ASTM D3043 Method D	Universal Test Machine – Compression
F1, F2		Painted, varnished, lacquered, or other coated products	Coating adhesion	ASTM D3359	Visual evaluation of coating adhesion using either the X-cut or crosshatch method
F1, F2			Wear resistance	ASTM D4060	Evaluation of coating wear resistance using Taber rotary abrader
F1, F2		Wood / Wood Products	Moisture content	ASTM D4442	Oven-Dry Moisture Content
F1, F2		Finger-jointed lumber and related wood products	Adhesive bond performance of finger-jointed wood products	ASTM D4688	Measurement of finger joint strength and visual evaluation of wood fiber failure after tension loading, with or without pre-treatment



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F1, F2	Mechanical FO	Stress-graded	Bending edgewise	ASTM D4761	Universal Test Machine -
F1, F2		lumber and other wood-	Bending flat-wise - center point loading		Compression
F1, F2		based structural	Bending flat-wise - third-point loading		
F1, F2		materials	Axial strength in tension		Universal Test Machine - Tension
F1, F2			Axial strength in compression		Universal Test Machine - Compression
F1, F2		Prefabricated	Shear capacity qualification	ASTM D5055	Universal Test Machine
F1, F2		wood I-joists	Reaction capacity qualification		Compression
F1, F2			Moment capacity qualification		Universal Test Machine - Compression and tension
F1, F2			End joint qualification		Universal Test Machine - Tension
F1, F2			Stiffness capacity qualification		Universal Test Machine Compression
F1, F2	Non- destructive ^O	Plywood / Wood-Based	Treatment	ASTM D5516 Section 6.2	Fire retardant pressure treatment (witness basis only)
F1, F2		Panel Products	Post-Treatment Drying	ASTM D5516 Section 6.3	Kiln drying (witness basis only)
F1, F2	Mechanical FO		Flexure Test	ASTM D5516 Section 6.4, 6.5 and 7	Universal Test Machine - Compression
F1, F2		Joist hangers and similar	Allowable loads of joist hangers for wood materials	ASTM D7147	Universal Test Machine - Compression
F1, F2		products	Allowable loads of joist hangers for concrete or masonry materials		N/A: Not in scope
F1, F2			Tensile testing of steel used to produce joist hangers		Evaluation of tensile strength according to ASTM E8/E8M
F1, F2			Fastener bending yield strength		Evaluation of fastener bending yield strength according to ASTM F1575 (excluding bolts tested according to ASTM F606/F606M)
F1, F2		Metallic materials	Tension testing including yield strength, yield point elongation, tensile strength, elongation, and reduction of area	ASTM E8	Universal Test Machine – Tension
F1, F2			Rockwell hardness	ASTM E18	Rockwell Hardness Tester - A, B, and C Scales only



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F1, F2	Mechanical FO	Plywood / Wood-	Compressive Load	ASTM E72	Compressive Load Apparatus
E1 E2		Based Panel Products / Other	Tensile Load		(witness basis only) Tensile Load Apparatus (witness
F1, F2		Panel Products	Tensile Load		basis only)
F1, F2		Taner Froducts	Transverse Load -		Transverse Load Apparatus -
1 1,12			Specimen Horizontal		Horizontal (witness basis only)
F1, F2			Transverse Load -		Transverse Load Apparatus -
			Specimen Vertical		Vertical (witness basis only)
F1, F2			Concentrated Load		Concentrated Load Apparatus
E1 E2			T .T 1		(witness basis only)
F1, F2			Impact Load		Impact Load Apparatus (witness basis only)
F1, F2			Racking Load (dry)		Racking Load Apparatus
F1, F2			Racking Load (wet)		Wetting room
$\Gamma 1, \Gamma 2$			Racking Load (wet)		Racking Load Apparatus
F1, F2		Plywood / Wood-	Concentrated static load	ASTM E661	QL2 Machine
F1, F2		Based Panel	Concentrated impact		
11,12		Products	load	3 /	
F1, F2		Nails, screws and	Bending yield moment	ASTM F1575	Universal Test Machine -
		similar fasteners			Compression
F1, F2		Veneer plywood /	Adhesive bond quality	BS EN 314-1	Test specimen pre-treatment
F1, F2		Blockboard /	Adhesive bond quality	BS EN 314-2	followed by measurement of
		Laminboard / Other wood panel			adhesive bond shear strength by tension loading to failure and/or
		products			visual evaluation of residual wood
		products		A	fiber failure
F1, F2		Plywood / Wood-	Moisture content	BS EN 322	Oven dry moisture content
F1, F2		based panel	Density	BS EN 323	Scale / balance
		products / Other wood materials			Volume by Measurement
F1, F2		wood materials	Sampling and cutting of	BS EN 326-1	Various cutting and trimming
			test pieces and expression of test		equipment Mathematical Calculation
			results		Calculation
F1, F2	Non-		Sampling and analysis	BS EN 326-2	Sampling and analysis by attributes
	destructive FO		for initial type testing		Sampling and analysis by variables
			and factory production		
	F0		control		
F1, F2	Mechanical FO	Joist hangers and	Direct load capacity	ICC-ES AC	Evaluation according to ASTM
F1, F2		similar products	Alternative test method	13, Section 3.0	D7147 Evaluation according to ASTM
1.1, 1.2			for direct load capacity		D1761 and ICC-ES AC 13,
			testing		Appendix A
F1, F2			Torsional moment		Evaluation according to ASTM
			capacity test		D7147 or ASTM D1761
F1, F2			Load capacity of		Universal Test Machine -
			hurricane ties		Compression

This supplement is in conjunction with certificate #L24-461-R1

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CODE	OF TEST	MATERIALS, OR PRODUCTS TESTED	CHARACTERISTIC, PARAMETER TESTED	STANDARD METHOD	TECHNOLOGY ON TECHNIQUE COLD
F1, F2	Mechanical FO	Mechanically	Type 1, Type 2, and	ICC-ES AC 133,	Monotonic tension, compression,
		spliced steel	Type 2HS Splices	Section 4.0	and cyclic tension/ compression
		reinforcing			tests according to ASTM A370 and ICC-ES AC 133 section 4
F1, F2		bars Headed	Cyclic tension	ICC-ES AC 347,	Cyclic tension followed by
11,12		deformed bars	followed by	Section 4.0	monotonic tension according to
			monotonic tension		ASTM A370
F1, F2			Bend test of welded		Bend testing according to ASTM
			headed products		A970
F1, F2			Heat rigidity		Evaluation of residual deformation
					using either engineering analysis or by tension loading
F1, F2		Painted,	Coating adhesion	ISO 2409	Visual evaluation of coating
		varnished,			adhesion using the crosshatch
F1, F2		lacquered, or other coated	Coating thickness	ISO 2808, Section	cutting method Micrometer, dial comparator, or dial
$\Gamma 1, \Gamma 2$		products	Coating thickness	5.2.4 and	indicator
		products		5.2.4.1.1.2	Stationary base
					Chemical or mechanical means to
					remove coatings or films
F1, F2		Laminate	Thickness swell	NALFA LF-01,	Evaluation of thickness swelling
		flooring		Section 3.2	using a micrometer before and after submersion in water
F1, F2			Wear resistance	NALFA LF-01,	Evaluation of wear resistance of
				Section 3.7	coatings and/or high-pressure
		A			decorative laminates using a Taber rotary abrader
F1, F2			Formaldehyde	NALFA LF-01,	Testing and certification according
11,12			emissions	Section 3.11	to 40 CFR Part 770 (EPA TSCA
		A			Title VI), CARB ATCM 93120,
	F0	A			and/or CANFER, as applicable.
F1, F2	Dimensional FO	Plywood	Panel dimensions (length and width)	United States Department	Tape measure
F1, F2			Panel thickness	of Commerce	Micrometer
F1, F2			Panel squareness	Product Standard PS-1	Tape measure
F1, F2			Panel straightness	(Sections 5.7,	Straight edge
F1, F2	Non-		Panel	5.8.6, 5.8.7, 5.9,	Visual evaluation
E1 E2	destructive FO Mechanical FO		grade/appearance	5.10, 5.11, and 6.0)	Visual evaluation of wood fiber
F1, F2	iviechanicai		Bond performance - vacuum/pressure test		failure after vacuum/pressure pre-
			, accurity pressure test		treatment followed by shear testing
F1, F2			Bond performance -	1	Visual evaluation of wood fiber
			boiling test		failure after boiling pre-treatment
					followed by shear testing



Benchmark Holdings, LLC 2710 West 5th Avenue, Eugene, OR 97402

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FLEX	FIELD	ITEMS,	s granted to the facility to COMPONENT,	SPECIFICATION OR	TECHNOLOGY OR TECHNIQUE USED
CODE	OF TEST	MATERIALS,	CHARACTERISTIC,	STANDARD METHOD	
		OR PRODUCTS TESTED	PARAMETER TESTED		
F1, F2	Mechanical FO	Plywood	Bond performance -	United States	Visual evaluation of adhesive
			heat performance test	Department	bond performance after exposure
				of Commerce	to open flame
F1, F2			Moisture content	Product	Oven-dry moisture content
F1, F2			Scarf and finger joint	Standard PS-1	Universal test machine - Tension
			strength	(Sections 5.7, 5.8.6, 5.8.7, 5.9, 5.10, 5.11,	
F1, F2			Scarf joint bond	and 6.0)	Visual evaluation of scarf joint
			performance		wood fiber failure after vacuum/pressure and boiling pre-
					treatments followed by shear
			Α.		testing
F1, F2			Finger joint bond		Visual evaluation of finger joint
			performance		bond performance using a wedge
					or chisel after vacuum/ pressure
F1 F2			G 1		and boiling pre-treatments
F1, F2			Concentrated static load		QL2 machine
F1, F2			Concentrated impact		
11,12			load		
F1, F2		11	Uniform load		Uniform load machine
F1, F2			Large panel bending		QL3 Machine - Midordinate
			stiffness and strength	X	Deflection
F1, F2			Planar shear strength		Universal test machine -
F1 F2			loaded by plates		Compression loaded by plates
F1, F2			Planar shear strength loaded by five-point		Universal test machine - Compression loaded by 5-point
			bending		bend
F1, F2			Shear through the		Universal test machine -
,			thickness strength		Compression by two rail shear
F1, F2			Racking load (dry)		Racking load apparatus
F1, F2	Dimensional FO	Plywood /	Panel dimensions	United States	Tape measure
		Wood-Based	(length, and width)	Department	
F1, F2		Panel Products	Panel thickness	of Commerce	Micrometer
F1, F2			Panel squareness	Product Standard PS- 2 (Sections	Tape measure
F1, F2			Panel	5.3, 5.4, 6.0, and 7.0)	Visual evaluation
F1 F2			grade/appearance	, , , , , , , , , , , , , , , , , , , ,	
F1, F2			Panel straightness		Straight edge
F1, F2	Mechanical FO		Concentrated static		QL2 machine
F1, F2			load Concentrated impact	-	
Γ^1, Γ^2			load		
F1, F2			Uniform load		Uniform load machine
F1, F2			Racking load (dry)		Racking load apparatus
,					



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FLEX	FIELD	ITEMS,	COMPONENT,	SPECIFICATION OR	TECHNOLOGY OR TECHNIQUE USED
CODE	OF TEST	MATERIALS, OR PRODUCTS	CHARACTERISTIC, PARAMETER TESTED	STANDARD METHOD	
F1, F2	Mechanical FO	TESTED Division d /	Fastanar haldina	United States	Universal test machine -
$\Gamma 1, \Gamma 2$	Mechanical	Plywood / Wood-Based	Fastener-holding resistance test - lateral		
		Panel Products	load	Department of Commerce	withdrawal by lateral tension load
F1, F2		1 and 1 foducts	Fastener-holding	Product Standard PS-	Universal test machine -
11,12			resistance test - Direct	2 (Sections	withdrawal by direct tension load
			withdrawal load	5.3, 5.4, 6.0, and 7.0)	withdrawar by direct tension foad
F1, F2			Large panel bending	(10,011,010,4114,710)	QL3 Machine - Midordinate
,			stiffness and strength		Deflection
F1, F2			Small static bending		Universal test machine -
			test for OSB		Compression
F1, F2			Small static bending		
			test for composites and		
			mat-formed panels		
F1, F2			Linear expansion from		Determination of linear expansion
			oven-dry to	The .	using dial gage comparator after
			vacuum/pressure soak	30	pre-conditioning at $103 \pm 2 \deg C$
					followed by vacuum/pressure
F1, F2			Lincor oversion from	7	treatment Determination of linear expansion
$\Gamma 1, \Gamma 2$			Linear expansion from 50% relative humidity		Determination of linear expansion using dial gage comparator after
			to vacuum/pressure		pre-conditioning at 103 ± 2 deg C
			soak		followed by conditioning at 21 ±
			Journ 1		6 deg C; $50 \pm 5\%$ relative
					humidity
F1, F2			Linear expansion and		Determination of linear expansion
			thickness swell after		and thickness swelling after
			exposure to relative		exposure from 50% to 90%
			humidity		relative humidity
F1, F2			Moisture content		Oven-dry moisture content
F1, F2			Probe test for		Visual evaluation by probe
F4			delamination		
F1, F2			Adhesive mold test -		Bond performance strength
			plywood		retention after exposure to mold
					(not applicable to panels made using phenolic resins)
F1, F2			Adhesive mold test -		Small static bending strength
1 1, 1 2			OSB, mat-formed		retention after exposure to mold
			panels, and composite		(not applicable to panels made
			panels		using phenolic resins)
F1, F2			Adhesive bacteria test		Bond performance strength
			- plywood		retention after exposure to
					bacteria (not applicable to panels
					made using phenolic resins)
F1, F2			Adhesive bacteria test		Small static bending strength
			- OSB, mat-formed		retention after exposure to
			panels, and composite		bacteria (not applicable to panels
			panels		made using phenolic resins)

This supplement is in conjunction with certificate #L24-461-R1

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Certificate of Accreditation: Supplement

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FLEX		ITEMS, MATERIALS, OR PRODUCTS	COMPONENT, CHARACTERISTIC, PARAMETER TESTED	SPECIFICATION OR STANDARD METHOD	TECHNOLOGY OR TECHNIQUE USED
		TESTED	FARAMETER TESTED		
F1, F	2 Mechanical FO	Plywood /	Moisture cycle test	United States	Vacuum/pressure pre-
		Wood-Based	for bond performance	Department	treatment followed by oven
		Panel Products	(single cycle test)	of Commerce Product	drying (single cycle) and bond
				Standard PS-2 (Sections	performance testing
F1, F	2		Moisture cycle test	5.3, 5.4, 6.0, and 7.0)	Vacuum/pressure pre-
			for delamination and		treatment followed by oven
			strength retention		drying (six cycle) and bond
			(six-cycle test)		performance or strength
					retention testing
F1, F	2		Bond performance		QL2 machine
			test for plywood with		
			knots and knotholes		
F1, F	2		Radial probe test		Pre-treatment (either 72-hour
					water spray, 72-hour water
					soak, or vacuum/pressure
					treatment) followed by visual
					evaluation with probe
F1, F	2		Deadweight bending	~ / /	Static weight bending stiffness
			stiffness		apparatus
					Deflection measuring device
F1, F		Plywood /	Formaldehyde	40 CFR Part 770:	Formaldehyde emissions
	Chemical FO	Medium Density	emissions	U.S. EPA Toxic	sampling and analysis
		Fiberboard		Substances Control Act	according to ASTM E1333,
		(MDF) / Thin-		(TSCA) Title VI:	ASTM D6007, ASTM D5582
		Medium Density		Formaldehyde Emission	and/or other referenced test
		Fiberboard		Standards for Composite	methods
		(Thin-MDF) /		Wood Products	
		Particleboard			
		(PB) / Laminated			
n : =		Products	D 111 / /	1 GFD 1 D 51 C =	
F1, F		Plywood /	Formaldehyde and	ASTM D5197	Air sampling at a rate of 0.5 to
	Chemical F	Wood-Based	other carbonyl		1.50 L/minute following by
		Panel Products /	compounds		analysis using Ultra-High
		Laminated			Performance Liquid
		Products / Other			Chromatography (UHPLC)
		furniture and			
		building			
E1 E) F	products	F 11.1 1	A CITINA ID 5500	Almos modified to the state of
F1, F		Plywood /	Formaldehyde	ASTM D5582	Air sampling by desiccator
	Chemical FO	Wood-Based	emissions		followed by chromotropic acid
		Panel Products /			analysis
		Laminated			
		products / Wood			



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F1, F2	Environmental, Chemical ^{FO}	Plywood / Wood-Based Panel Products / Laminated products / Wood	Formaldehyde emissions	ASTM D6007	Air sampling using a small chamber with a volume of 0.02 to 1m³ followed by either chromotropic acid analysis or UHPLC analysis according to ASTM D5197
F1, F2				ASTM E1333	Air sampling using a large chamber with a volume of at least 22m³ followed by either chromotropic acid analysis or UHPLC analysis according to ASTM D5197
F1, F2		Plywood / Medium Density Fiberboard (MDF) / Thin- Medium Density Fiberboard (Thin-MDF) / Particleboard (PB) / Laminated Products		Canada Formaldehyde Emissions from Composite Wood Products Regulations (SOR/2021-148) and Testing Directive	Formaldehyde emissions sampling and analysis according to ASTM E1333, ASTM D6007, ASTM D5582 and/or other referenced test methods

- 1. The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location.
- 2. The presence of a superscript O means that the laboratory performs testing of the indicated parameter onsite at customer locations.

3. Flex Code:

F0-Fixed scope item. No deviations allowed to the line item as identified, except for updating to the most recent version of an accredited standard method after verification

F1-Laboratory has the capability to test a new item, material, matrix, or product similar in composition to item, material, matrix, or product identified on the scope

F2-Laboratory has the capability to introduce the newest revision of an accredited authoritative standard method (with no modifications) identified on the scope

F3-Laboratory has the capability to introduce a parameter/component/analyte to an accredited test method identified on the scope

F4-Laboratory has the capability to introduce a new revision of an accredited non-standard method using the same technology or technique identified on the scope

F5-Laboratory has the capability to introduce a validated method that is equivalent to an accredited method (using same technology or technique) identified on the scope